## ALLIED FURNACES PVT. LTD.

#### **CORPORATE PROFILE**

2019

## **OVERVIEW**



- We started our journey in 1970 as a competent, professional and innovative supplier of Industrial Furnaces but were quick to realize the growing menace of hazardous waste pollution and soon diversified into the incinerator business
- We developed a range of incinerators using in-house design capabilities and since then developed various systems to handle all types of wastes hazardous, tarry, liquid, solid or gaseous. Today we have installed over 150 incineration systems across India
- Through constant innovation, we have pioneered cutting edge technologies such as Drum Pyrolyzer, Zero Liquid Discharge and innovative Heat Recovery Solutions from our incinerators
- Our incinerators are designed to be economical, easy to operate and at the same time meet all the environmental norms set by the Pollution Control Boards. We have a team of professional engineers who are trained in all aspects of building incineration systems from designing to commissioning
- In 2004, we forayed into the field of Common Hazardous Waste Incinerators and have had a successful run in this line as well by setting up numerous facilities across India for waste management companies.
- We have supplied our equipment to various industries in both private and public sector. A clear indicator of our performance over the past few decades has been the high number of repeat orders we have received from our clients and the continued cordial business relationship we enjoy with them

## **STRATEGY**



#### **VISION:**

To be the industry leader in hazardous industrial waste management solutions and minimize the impact of said waste on the environment

#### **CORE VALUES:**

- Sustainable environment protection
- Customer comes first

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- Innovation, Innovation, Innovation!
- Always maintain Transparency, Integrity and Business Ethics

#### **MISSION:**

To provide highest quality services and complete customer satisfaction using the latest technologies to reduce hazardous industrial waste disposal into the environment

#### **GOALS:**

- Reduce burden on land fills and become largest supplier of Incinerators in India
- Become a Leader in the field of hazardous industrial waste management
- Ensure Customer's success at all costs

# PRODUCTS

- Single Drum Pyrolyser
- Spray Incinerators
- Rotary Kiln Incinerators
- Stationary Chamber Incinerators
- Recuperative Thermal Oxidizers
- Regenerative Thermal Oxidizers
- Spray Drier Absorber
- APCDs To Meet Stringent PCB Norms
- Automation and Control















## **INDUSTRY SOLUTIONS**





Common Hazardous Waste Incineration

Zero Discharge Scheme





**Air Pollution Control Devices** 

# **AFPL INCINERATOR BLOCK DIAGRAM**



# **AFPL SOLUTIONS OFFERED**

#### Incinerator Types

- Rotary Kiln Incinerators
- Stationary Incinerators
- Bogie / Trolley Type Incinerator
- Drum Incinerators
- Liquid Waste Spray Incinerators

#### Gas Cooling / Heat Recovery

- Spray Driers / Quencher
- Boilers

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- Recuperators
- Air-preheater

#### Gas Cleaning System

- Cyclone
- Dry Scrubber
- Bag-filters
- Wet Scrubbers
- Zero Effluent Discharge System





# **AFPL INCINERATOR TYPES & SELECTION**

Capacity Waste	Small quantity < 50 kg/hr	Medium quantity < 100 kg/hr	Large quantity > 150 kg/hr
Solids	Stationary	Bogie / Rotary Kiln	Rotary Kiln
Tarry Non-pump Able	Stationary / Drum Pyrolyser	Stationary / Drum Pyrolyser	Rotary Kiln
Sludge (Pump Able)	Stationary	Stationary	Rotary Kiln
Liquid with High Calorific Value	Stationary	Stationary	Spray Incinerator
Liquids with High Salt Content	Spray Incinerator	Rotary Kiln	Rotary Kiln
Gaseous	Stationary	Stationary	Thermal Oxidizer

Incinerators are custom built to suit the waste characteristics and quantities



#### **AFPL ROTARY KILN INCINERATOR**



### **AFPL LIQUID WASTE INCINERATOR**





### **AFPL SOLID WASTE INCINERATOR**







#### AFPL COMMON HAZARDOUS INCINERATOR FACILITY



#### **AFPL LARGE INCINERATOR WITH HEAT RECOVERY**





#### **AFPL COMMON HAZARDOUS INCINERATOR**

#### **Client Requirement**

- Common hazardous waste facility incinerator for mixed wastes from all types of industries
- Sophisticated, modern system satisfying all norms of CPCB

#### **AFPL** Solution

- Rotary Kiln Incinerator of total 1500 kg/hr capacity mixed waste
- Basic design by Alstom & Bundy USA, Re-engineered, manufactured, erected, and commissioned by us.
- Totally automated system
- Dry-scrubbing system with bag filter for dioxin and furan adsorption
- Wet scrubbing system
- First plant operational since October 2004
- Carefully monitored by the Pollution Control Boards
- Spray drier incorporated in subsequent plants for drying leachate and Zero Effluent Discharge
- 7 plants supplied to-date

## **AFPL THERMAL OXIDISERS**



For gaseous wastes and VOCs

- Direct fired thermal oxidizer
- Recuperative thermal oxidizer
- Regenerative type thermal oxidizer







## **AFPL GAS CLEANING SYSTEMS**



- Cyclones
- Bag-filters
- Dry scrubber
- Spray drier / evaporators
- Venturi scrubber
- Packed bed scrubber
- ID fan and stack





# **SAFETY & AUTOMATION**

- PLC based system
- Critical interlocks for temperature, pressure, burners etc.
- Burner management systems
- Flame failure device
- Feed shut-off, emergency vent, emergency water provided
- VFD drives for ID fan
- Have implemented SIL-3 in incinerator
- On-line stack gas monitoring system











# WHY ALLIED FURNACES PVT. LTD.?



- First Indian organization to commission Rotary Kiln Incinerators 20 years back, which are still operational
- Largest references of Rotary Kiln Incinerators in India
- Commissioned over 150 Incineration Systems so far with majority still in operation
- Innovative technologies such as Drum Pyrolysers for drummed wastes
- First organization to integrate Spray Drier Technology with Incinerator for Zero Liquid Discharge and Scrubbing
- Customized solutions to suit each client's requirement
- First to set-up Common Hazardous Waste Incinerator in India
- Undertake O & M contracts for Incinerators

### ADVANTAGES OF AFPL INCINERATORS:

- Operational Economy
- Low capital investment
- Minimal running cost
- Easy to operate

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- Emissions controlled as per norms
- Lot of in-built flexibility
- Optimum Automation

#### **TYPES OF WASTES HANDLED:**

- Solid, semi-solid wastes
- Drummed tarry wastes
- Pumpable organic liquid waste
- Aqueous wastes
- Gaseous wastes, fumes and VOCs
- Trash garbage, municipal wastes
- Biomedical wastes

# **ACHIEVEMENTS SO FAR**

- Installed base of around 150 medium and large systems for various types of industrial waste
- Installed 8 Common Hazardous Waste Incinerators for Ramky (with technical collaboration of Alstom and Bundy's)
- Installed India's largest capacity incinerator
- Online incineration systems for coating lines
- Special incinerators with heat recovery for VOCs and gaseous wastes
- Solutions provided for noble metal recovery, HCl recovery etc. thro' incineration







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